

# ICA Expansion Joint

ICA Expansion Joint is a polyethylene foam material that acts as a dynamic seal that expands and contracts with the movement of concrete. It is a closed-cell material that resists water, dirt, etc. Non-crosslinked polyethylene is compatible with cold sealants such as silicone, butyl, polysulfide, acrylic, and polyurethane.

ICA Expansion Joint is lightweight and economical. It is resilient and easy to cut. It has a closed-cell structure for low moisture absorption and can be recycled.

## Available Sizes

- 1/2" x 3" x 50' roll
  - 16 rolls per bag
- 1/2" x 4" x 50' roll
  - 12 rolls per bag
- 1/2" x 6" x 50' roll
  - 8 rolls per bag



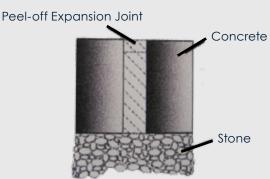
 ICA Expansion Joint is packaged for easy UPS shipment

**Caution:** ICA Expansion Joint is a polyethylene foam and is combustible. As such it should not be exposed to flames or other sources of ignition.

# Installation Instructions for ICA Peel-Off Expansion Joint

#### ■ Step 1:

Place Peel-Off full depth to form the expansion joint.



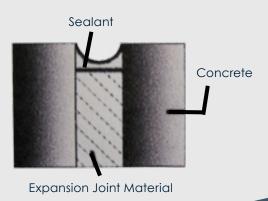
#### ■ Step 2:

After concrete curves, peel off the strip to form the joint sealant reservoir.



#### ■ Step 3:

Install proper sealant in the joint reservoir.



# Insulation Corporation of America

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## **EXPANSION JOINT:**

### **Applications:**

**Non-Crosslink Polyethylene** expansion joint filler can be used in all standard concrete construction, such as highways, runways, parking garages, driveways, sidewalks, and floor slabs.

Non-Crosslink Polyethylene can also be used as a buffer between dissimilar materials such as columns, manhole covers, and adjacent constructions.

#### Features:

- Extruded from a high quality, closed cell Non-Crosslink polyethylene foam
- **Tear-Off Strip** Standard on each roll but can be special ordered without
- Flexibility Will not break or crack when used
- around curves or columns
- Lightweight Approximately 10 times lighter than traditional expansion joint products
- Accepted Currently used by both residential and commercial contractors
- Durable With near zero water absorption, non- crosslink polyethylene will not rot over time
- Economical Easily cut and handled on any jobsite

Non-Crosslink Polyethylene Standard Packaging		
Colors*** Thicknesses*	White, Gray, Black %", ¼", ¾", ½" (Roll Stock)	
Width (Height)* Length of ¼" Rolls Length of ¾", ½" Rolls Length of ¾", 1" Planks	3/4" to 4" (Sheet Stock) 2" to 48" 100' 50' 9'	

<sup>\*\*\*</sup> Colors vary by size. Custom thicknesses, and widths available, please inquire about availability and lead times.



Physical Properties	Test Method	Value*
Recovery (%)	ASTM D545-99	98.6
Extrusion (in)	ASTM D545-99	0.16
Compressive Strength Vertical Direction (psi)	ASTM D545-99 Suffix D @ 50%	12.3
Compression Set (%)	ASTM D3575-00 Suffix B	16
Tensile Stress (psi)	ASTM D3575-00 Suffix T MD / CMD	44 26
Elongation (%)	ASTM D3575-00 Suffix T MD / CMD	79 65
Tear Resistance (lb/in)	ASTM D3575-00 Suffix G MD / CMD	10 15
Density Range (lb/ft³)	ASTM D3575-00	1.7 (nominal)
Water Absorption (lb/ft²)	ASTM D3575-00 Suffix L	<0.1
Meets Application Requirements of:		

Meets Application Requirements of: ASTM D 4819 Type II ASTM D 3575

<sup>\*</sup> While values shown are typical of these products, they should not be construed as specification limits.





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